



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3601-1
Job Sheet 174744



Part No: D3601-1

Job Qty: 80 ea

Part Name: Radius Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/21/18

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-03-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea		3/28/18	0.00	0.00	Start Up Machining-4		
100	Shear	80 pcs		3/28/18	0.00	0.58	Shear		
110	CNC Vertical Machining	80 pcs		3/28/18	0.01	2.68	HAAS1-4		
120	QC	80 pcs		3/28/18	0.00	0.00	QC2 Machining-2		
130	QC	80 pcs		3/28/18	0.00	0.00	QC8 Machining-2		
140	Small Fab	80 pcs		3/28/18	0.00	0.56	Small Fab-4		
150	HandFinish	80 pcs		3/29/18	0.00	0.35	HandFinish1		
160	QC	80 pcs		3/29/18	0.00	0.00	QC7-5		
170	Packaging	80 pcs		3/29/18	0.00	0.00	Packaging3-1		
180	QC21-SA	80 Ea		3/29/18	0.00	0.00	QC21		

Part Op 100 - blanks 9.00" long +/- 0.030" Note: 1 blank makes 8 pieces
Descriptions: 110 - 1- Mill as per Folio FA682 Rev: _____ & Dwg D3601 Rev: _____
140 - 1-Tumble 2-Deburr any rough edges after tumbling

21 MAY 02 2018
9:50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X00.125	6061-T6 Bar .750 X .125	5.3280 ft (.0666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X00.125	5	99	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE

Container No: S054576



Part: D3601-1

Job No: 174744

Serial No/Batch: S054576

Revision:
Inspector:

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